

ENVIROMECH

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| Comparison of Airborne Particulate Cleanliness Classifications Between Selected Standards | | | |
|-------------------------------------------------------------------------------------------|--------|--------------------|-------------------|
| ISO 14644 | EU GMP | US Fed 209 E (IMP) | US Fed 209 E (SI) |
| 1 | | | |
| 2 | | | M1 |
| 3 | | 1 | M1.5 |
| 4 | | 10 | M2.5 |
| 5 | A , B | 100 | M3.5 |
| 6 | | 1000 | M4.5 |
| 7 | C | 10,000 | M5.5 |
| 8 | D | 100,000 | M6.5 |
| 9 | | | |